

COLOR SOLUTIONS BASECOAT EXCLUSIVES PURPLE HAZE



GENERAL TECHNICAL DESCRIPTION

Limited edition triple-stage color.

Part of COLOR SOLUTIONS BASECOAT EXCLUSIVES Series.

SURFACE

Old sanded paintwork
Wet-on-wet primed surfaces
OEM sanded surfaces
On surfaces primed with HB BODY BLACK ACRYLIC PRIMER

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION

1ST STAGE



COLOR SOLUTIONS BASECOAT 930-BL



5% H753 HARDENER FOR TOPCOATS NORMAL



60% 760 BASECOAT THINNER NORMAL



Apply 2 coats
1.2 - 1.3mm
1.7 - 2.2 (25 - 32 psi)



10 - 20 min / 23°C (73°F)
Flash off time



20 - 40 min / 23°C (73°F)

2ND STAGE



COLOR SOLUTIONS BASECOAT PURPLE HAZE



5% H753 HARDENER FOR TOPCOATS NORMAL



50% 760 BASECOAT THINNER NORMAL



Apply 2 coats and an effect coat
1.2 - 1.3mm
1.7 - 2.2 (25 - 32 psi)



10 - 20 min / 23°C (73°F)
Flash off time



20 - 40 min / 23°C (73°F)

TOP COAT

C894 / H734 / 5% 741 / NO BAKE (see TDS for application details)

SPECIFIC GRAVITY

0.9 - 0.98 g/cm³ *

SOLID CONTENT

(NO THINNER)

1st Layer - 22 ± 2%

2nd Layer - 10 ± 2%

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in ready for use form of this product is 840 g/L.
2004/42/IB(e)(840)840

THEORETICAL COVERAGE

10 - 12 m² / l at 20 micron (0.8 mil) dry film thickness

CLEANING OF EQUIPMENT

Clean after final use with 740 ACRYL NORMAL Thinner / Reducer

REMARKS

- After preparing the area to be painted ensure that it is free from dirt, wax, oil etc.
- Application temperature from 15 - 35°C (59 - 95°F).

STORAGE SHELF LIFE

Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).

* Specific gravity values lie within a range and depend on the color shade.



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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