

## COLOR SOLUTIONS BASECOAT PURPLE HAZE



### GENERAL TECHNICAL DESCRIPTION

Limited edition triple-stage color  
Part of COLOR SOLUTIONS BASECOAT  
EXCLUSIVE series

### SURFACE

Old sanded paintwork  
Wet-on-wet primed surfaces  
OEM sanded surfaces  
On surfaces primed with HB BODY  
BLACK ACRYLIC PRIMER

### PRETREATMENT/CLEANING OF SUBSTRATE

Make sure the surface is first wiped dry and then air dried.

## PRODUCT APPLICATION

STAGE	Icon	Product Name	Icon	Product Name	Icon	Product Name
1 <sup>ST</sup> STAGE		COLOR SOLUTIONS BASECOAT 930-BL		60% 760 BASECOAT THINNER NORMAL		5% H753 HARDENER FOR TOPCOATS NORMAL
		Apply 2 coats 1,3 - 1,5mm 2 - 3 bar (29 - 44psi)		10 - 20 min / 23°C (73°F) Flash off time		20 - 40 min / 23°C (73°F)
2 <sup>ND</sup> STAGE		COLOR SOLUTIONS BASECOAT PURPLE HAZE		60% 760 BASECOAT THINNER NORMAL		5% H753 HARDENER FOR TOPCOATS NORMAL
		Apply 2 coats and an effect coat 1,3 - 1,5mm 2 - 3 bar (29 - 44psi)		10 - 20 min / 23°C (73°F) Flash off time		20 - 40 min / 23°C (73°F)

**TOP COAT** C894 / H734 / 5% 741 / NO BAKE (see TDS for application details)

<p><b>FLASH POINT</b> 26°C / 79°F</p> <p><b>SPECIFIC GRAVITY</b> 0.9 - 0.98 g/cm<sup>3</sup> *</p> <p><b>SOLID CONTENT (NO THINNER)</b> 1st Layer - 22% 2nd Layer - 10%</p> <p><b>VOC (2004/42/EC)</b> This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in ready for use form of this product is 840 g/L. 2004/42/IIIB(e)(840)840</p> <p><b>THEORETICAL COVERAGE</b> 10 - 12 m<sup>2</sup> / l at 20 micron (0.8 mil) dry film thickness</p> <p><b>CLEANING OF EQUIPMENT</b> Clean after final use with 740 ACRYL NORMAL THINNER / REDUCER</p>	<p><b>REMARKS</b></p> <ul style="list-style-type: none"> <li>• Allow for additional time for combi spray booths to reach the desired temperature</li> <li>• After preparing the area to be painted ensure that it is free from dirt, wax, oil etc.</li> <li>• It can be used by countries that do not adopt the VOC legislation as well.</li> <li>• Application temperature from +15°C to +35°C (60°F - 95°F)</li> </ul>	<p><b>STORAGE SHELF LIFE</b> Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers</p> <p>* Specific gravity values lie within a range and depend on the color shade</p> <p> Always wear protective equipment</p> <p> Follow the application instructions mentioned in this TDS</p>
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